R (Reg) L (Lub)

Regulator

# **B2019** Series

Port size: Rc1/8, Rc1/4

JIS symbol







# **Specifications**

F.R.L.

F.R. F (Filtr)

Drain Separ

Press SW

Res press

exh valve SlowStart Anti-bac/Bacremove Filt

Film Resist FR

Oil-ProhR Med Press FR PTFE FRL Outdrs FRL

Adapter Joiner Press

Gauge

CompFRL

LgFRL

**PrecsR** 

VacF/R

Clean FR

ElecPneuR

AirBoost Speed Ctrl

Silncr

CheckV/ other Fit/Tube

Nozzle

Air Unit

PrecsCompr

Electro

Press SW

ContactSW

AirSens

PresSW

Air Flo

Sens/Ctrl

WaterRtSens

TotAirSys (Total Air) TotAirSys

(Gamma)

generator

RefrDry

DesicDry

HiPolymDry

MainFiltr Dischrg etc

Gas

1 MPa = 10 bar

Item		B2019-1C/2C
Working fluid		Compressed air
Max. working pressure	MPa	2.06 (≈300 psi, 20.6 bar)
Proof pressure	MPa	3.09 (≈450 psi, 30.9 bar)
Ambient / fluid temperatures	°C	5 (41°F) to 65 (149°F)
Set pressure	MPa	0.04 (≈5.8 psi) to 0.83 (≈120 psi)
Pressure relief		With relief mechanism
Port size	Rc	1/8 / 1/4
Weight	kg	0.2

Ozone-proof specifications (Ending Page 16) **B2019** - . P11

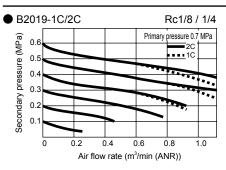
### Option weight

\* Add to the weight of the standard accessories.

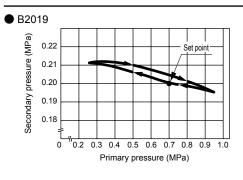
Unit: kg

	Panel mount	Pressure gauge	Bracket
Code	Р	G	В
B2019	0	0.086	0.035

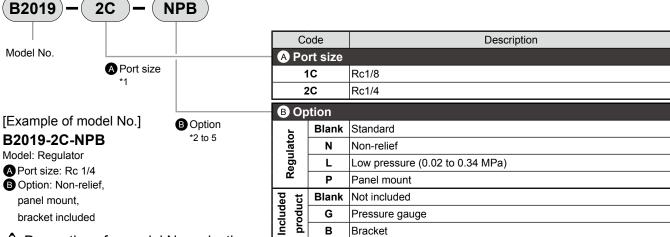
### Flow characteristics



### Pressure characteristics



### How to order



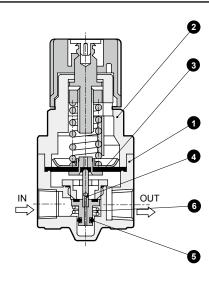
# A Precautions for model No. selection

- \*1 : If port size NPT thread is required, do not indicate nominal size C. (Example) B2019-1 If a pressure gauge is selected, the NPT thread pressure gauge is enclosed.
- \*2 : Options can be combined.
- \*3: If option codes "B" and "G" are indicated, a pressure gauge and a bracket are enclosed.
  - The pressure gauge supplied is G49D-6-P10 (G49D-6-P04 for low pressure). Refer to related products (page 363) for pressure gauge specifications.
- \*4 : Contact CKD when assembly products are required.
- \*5 : If option B (bracket) is selected, a 6506 bracket is enclosed, while if PB (bracket for panel mount) is selected, a 6166 bracket is enclosed. Refer to page 419 for the included product "B" bracket.

Ending

# Internal structure diagram and parts list/dimensions

# Internal structure and parts list



No.	Part name	Material	
1	Body	Zinc alloy die-casting	
2	Cover	Zinc alloy die-casting	
3	Diaphragm assembly	Nitrile rubber, zinc alloy die-casting, steel	
4	Valve assembly	Copper alloy/hydrogenated nitrile rubber	
5	O-ring	Nitrile rubber	
6	Bottom spring	Stainless steel	
7	O-ring	Nitrile rubber	
8	Bottom plug	Zinc alloy die-casting	

## Repair parts list

No.	Part name		Model No.
3 Diaphragm assembly	Relief	B2019-DIAPHRAGM-ASSY	
	Non-relief	B2019-DIAPHRAGM-ASSY-N	
4	Valve assembly		B2019-VALVE-ASSY
5			

### **Functions**

Adjusting screw
 Adjusting screw to adjust secondary pressure is turned clockwise to increase pressure.

(2) Relief valve

If the secondary pressure becomes higher than the set pressure, the valve stem and diaphragm section separate to release compressed air to the atmosphere from the relief valve, preventing the secondary side set pressure from increasing abnormally.

(3) Diaphragm

The balance between the force of the pressure adjusting spring and the force applied to the diaphragm bottom (secondary side pressure) is maintained and the valve system is opened and closed to supply accurate and stable pressure (set pressure) to the secondary side.

(4) Valve system

If the diaphragm and the pressure adjustment spring lose balance, the compressed air on the primary side is supplied as required to the secondary side. A valve with a large bore size is used to achieve excellent flow characteristics.

(5) Gauge port

A gauge port is placed near the OUT side from the center section to measure the secondary side pressure accurately. Two gauge ports are provided.

F.R.L.

F.R.

F (Filtr)

R (Reg)

L (Lub)
Drain
Separ
Mech
Press SW
Res press

exh valve SlowStart Anti-bac/Bac-

remove Filt
Film
Resist FR
Oil-ProhR

Med Press FR No Cu/ PTFE FRL

Outdrs FRL Adapter Joiner

Joiner Press Gauge CompFRL

LgFRL

PrecsR VacF/R

Clean FR

ElecPneuR

AirBoost

Speed Ctrl

Silncr CheckV/

other

Fit/Tube

Nozzle

Air Unit

PrecsCompn Electro

Press SW ContactSW

AirSens PresSW

Cool Air Flo Sens/Ctrl

WaterRtSens
TotAirSys
(Total Air)

(Total Air)
TotAirSys
(Gamma)
Gas

generator RefrDry

DesicDry HiPolymDry

MainFiltr Dischrg etc

Ending

Dimensions

B2019 Mounting dimensions ø31 setting pressure) when panel mounted Wall bracket: 6506 Wall bracket: 6166 68 ·Material: Steel ·Material: Steel 42 Zinc plated Zinc plated ø28 Bracket thickness 2 mm Bracket thickness 2 mm aţ t = 4 or less 69 53 [48] Port size 5 1C: Rc 1/8 28.5 2C: Rc 1/4 IN OUT 2-ø5 ø31 Gauge port <u></u>38 25 \* Tapping screw attached Dimensions shown in [] are for PB (bracket for panel mount)